



2017  
INTERNATIONAL YEAR  
OF SUSTAINABLE TOURISM  
FOR DEVELOPMENT



UNWTO

## UNWTO Commission for the Middle East

Forty second meeting

Dubai, United Arab Emirates, 24 April 2017 (10:00- 13:00)

CME/42/Prov.Ag  
Madrid, February 2017  
Original: English

### PROVISIONAL AGENDA

1. Adoption of the agenda.
2. Communication of the Chairman (Lebanon).
3. Report of the Secretary-General.
4. Implementation of the general programme of work for 2016-2017
  - a. Global activities.
  - b. Regional Activities.
  - c. Affiliate Members activities.
5. Report of the UNWTO Committees
  - a. Programme and Budget Committee
  - b. Committee for Tourism and Sustainability
  - c. Committee on Tourism and Competitiveness
  - d. Committee on Statistics and TSA
6. Celebration of the International Year of Sustainable Tourism for Development – 2017: Progress report and roadmap.
7. Draft programme of work and budget of the Organization for 2018 -2019.
8. Preparations for the 22nd session of the General Assembly (Chengdu, China, September 2017).
9. Other matters.
10. Place and date of the forty-third meeting of the Commission.