



UNWTO Commission for the Middle East

Forty-first meeting
Medellin, Colombia
Sunday, 13 September 2015 (10.00– 11.30 a.m.)

CME/41/Prov.Ag
Madrid, July 2015
Original: English

PROVISIONAL AGENDA

1. Adoption of the agenda
2. Nomination of candidates to the various General Assembly offices:
 - a. **one** Vice-President of the General Assembly
 - b. **one** Member of the Credentials Committee
3. Election of the Chairman and of two Vice-Chairmen of the Commission
4. Nomination of candidates to represent the region on the Executive Council and its subsidiary organs:
 - a. **one** candidate to the Executive Council
 - b. **one** candidate to the Programme and Budget Committee
 - c. **one** candidate to the Committee on Tourism and Sustainability
 - d. **one** candidate to the Committee on Statistics and the Tourism Satellite Account
 - e. **one** candidate to the Committee on Tourism and Competitiveness
 - f. **one** candidate to the Committee for the review of applications for affiliate membership
5. Jury for the Video competition
6. Designation of the host country for the World Tourism Day 2017
7. Update on regional activities
8. Place and date of the forty-second meeting of the Commission